the clear choice

polyclar™ beer stabilizers
the clear choice

With over 50 years of experience providing wort clarifiers and beer stabilizers to the brewing industry, Ashland’s Polyclar™ stabilizers are the leading brand in clarification and stabilization technology for beer. Different grades within our extensive portfolio of Polyclar stabilizers are designed for single use or to be recoverable by filtration. In addition, various grades can be used at different stages of the brewing process. Use of Polyclar stabilizers reduces chill haze and permanent haze and results in a better beer product.
**Polyclar Brewbrite**
wort clarifier and beer stabilizer

**Description**
Polyclar Brewbrite wort clarifier and beer stabilizer is a highly effective and proprietary brewing product. It is an optimized composite of purified food grade carrageenan and specially modified polyvinylpolyprrolidone (PVPP) that delivers the following key benefits:

- Upstream wort clarification and beer stabilization with a single addition of the product to the wort
- Protection against chill haze and permanent haze
- Improved colloidal stability of beer
- Improved fermentation characteristics
- Increased wort collection
- No specialized equipment required (i.e., slurry tanks, dosing pumps)
- Removed with the trub
- Longer filter run lengths
- No labeling required

**Methods of Use**
Polyclar Brewbrite wort clarifier and beer stabilizer is made up as a 10% slurry in room temperature water.

The Polyclar Brewbrite wort clarifier and beer stabilizer slurry is added to the wort during boiling, 5–10 minutes before the end of the boil. Dispersion is achieved by the vigorous boiling action in the kettle (copper) and during recirculation in the whirlpool.

The exact amount of Polyclar Brewbrite wort clarifier and beer stabilizer required would depend upon the brewing raw materials used, process conditions and the shelf-life requirement.

The typical addition rate will be between 10 and 25 g/hl (usually 15 g/hl).
**Polyclar™ 10**

**single-use beer stabilizer**

**Description**

Polyclar 10 single-use beer stabilizer is a highly effective, 100% polyvinylpolypyrrolidone (PVPP) stabilizer. It is optimized for single use and offers the following key benefits:

- Single-use PVPP stabilizer
- Effective and highly selective removal of haze-producing polyphenols
- Protects against chill haze and permanent haze development
- Prevents oxidation of flavonoids, which contributes to harsh, astringent and stale flavors in beer
- No negative impact on foam, flavor or other quality parameters
- Compatible with all filter technologies, including cross-flow
- Completely insoluble in all types of beer
- No labeling required — completely removed by filtration

**Methods of Use**

Make up as an 8% to 12% slurry in de-aerated water and hydrate for 1 hour before use.

The Polyclar 10 single-use beer stabilizer slurry may be added to beer in the maturation vessel.

It is usually added to the beer stream en-route to filtration, via a separate stabilizer-dosing tank, or by addition to diatomaceous earth (DE)/Kieselguhr slurry tank.

Polyclar 10 single-use beer stabilizer is effective with a contact time of a few minutes. However, for maximum benefit a contact time of 10 minutes is recommended.

Typical addition rates are in the range of 10 to 40 g/hl used alone, or 5 to 25 g/hl in combination with silica gel.

**Improved Shelf Life**

Polyclar 10 single-use beer stabilizer significantly improves beer shelf life.

![Image of brewing process](image-url)
**Polyclar™ Plus 730**

*single-use balanced beer stabilizer*

**Description**

Polyclar Plus 730 single-use balanced beer stabilizer is an optimized blend of polyvinylpolypyrrolidone (PVPP) and silica xerogel. It is a single-use product that offers the following key benefits:

- Single-use stabilizer
- Simultaneous removal of proteins, tannoids and polyphenols
- Optimized ratio for preventing chill and permanent haze
- Enables flocculation of hydrated xerogel particles
- Improved material dispersion and transfer
- No settling of slurry at the bottom of tanks
- High adsorptive capacity for haze-forming precursors
- No negative impact on foam, flavor or other quality parameters
- Longer filter run lengths compared to silica alone
- Completely insoluble in beer
- No labeling required

**Methods of Use**

Polyclar Plus 730 single-use balanced beer stabilizer is made up and used in exactly the same way as Polyclar 10 single-use balanced beer stabilizer.

The exact dosing rate for Polyclar Plus 730 single-use balanced beer stabilizer is dependent upon the brewing raw materials used, process conditions and the shelf life requirement.

The usual dosage level range for Polyclar Plus 730 single-use beer stabilizer is 15 to 100 g/hl (4 to 26 lb/100 US bbl). Typical examples are shown in the table:

<table>
<thead>
<tr>
<th>Beer Type</th>
<th>Addition Rate (g/hl)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Strong beers &gt; 7% alcohol</td>
<td>20–100</td>
</tr>
<tr>
<td>All malt lagers</td>
<td>20–50</td>
</tr>
<tr>
<td>All malt ales</td>
<td>20–80</td>
</tr>
<tr>
<td>Malt/adjunct lagers</td>
<td>15–50</td>
</tr>
<tr>
<td>Keg beers</td>
<td>10–40</td>
</tr>
</tbody>
</table>

Balanced polyphenol and protein stabilization with Polyclar Plus 730 single-use balanced beer stabilizer.

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### Balanced Polyphenol and Protein Stabilization

![Graph showing increasing polyphenol stability and protein stability](image-url)
NEW Polyclar™ Endure
regeneration-grade beer stabilizer

Description
Polyclar Endure regeneration-grade beer stabilizer is a very effective 100% PVPP stabilizer. It is optimized for regeneration use, either on its own or in conjunction with other stabilizers, offering a highly effective means of preventing non-biological haze in all types of beer:

- Regeneration-grade PVPP, requiring a dedicated secondary regeneration filter
- Effective and highly selective removal of haze-producing polyphenols
- Protection against chill haze and permanent haze development
- Prevents oxidation of flavonoids, which contributes to harsh, astringent and stale flavors in beer
- No negative impact on foam, flavor or other quality parameters
- Applicable in most PVPP regeneration systems
- No labeling required
- Compatible with all regenerative filter brands

Methods of Use
Polyclar Endure regeneration-grade beer stabilizer is added to beer after the diatomaceous earth (DE)/Kieselguhr filter (primary filtration), using a separate PVPP filter. The optimized particle size allows for PVPP filtration/stabilization without the use of other filtration aids. The use of a trap filter after the DE filter is recommended.

Typically, Polyclar Endure regeneration-grade beer stabilizer is mixed to create an 8% to 12% (wt/wt) slurry in de-aerated water in a slurry tank equipped with an agitator. The slurry tank often has a heating jacket for microbial control.

A PVPP pre-coat is recommended for good initial polyphenol adsorption and beer filtration. The pre-coat can be made with either water or beer.

Polyclar Endure regeneration-grade beer stabilizer is effective with a contact time of a few minutes. It is regenerated using caustic and acid washes in situ — refer to the filter manufacturers’ instructions.

The use of softened, brewing quality water is recommended, particularly for slurry preparation and neutralization.

Quality, Safety and Service

Quality
Polyclar stabilizer products are manufactured to internationally recognized quality standards. Details are available upon request.

Regulatory
PVPP is permitted for use in beverages in all countries with regulations covering the use of additives and process aids. Always seek guidance from your local regulatory authorities.

Safety
Safety Data Sheets are available upon request.

Technical Support
Technical support for Ashland’s beverage product portfolio is provided by a team of dedicated industry specialists, from locations in Europe, the U.S. and Asia. For further information on the use of our products, please contact your local Ashland representative or authorized distributor.

Ashland also supplies products and services to the wine, brewing and wider food and beverage industries. We are always solving stability and clarifying challenges to introduce innovative new products to better serve our increasing number of customers in these markets.
The information contained in this brochure and the various products described are intended for use only by persons having technical skill and at their own discretion and risk after they have performed necessary technical investigations, tests and evaluations of the products and their uses. Certain end uses of these products may be regulated pursuant to rules or regulations governing medical devices, drug uses, or pesticidal or antimicrobial uses. It is the end user’s responsibility to determine the applicability of such regulations to its products.

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